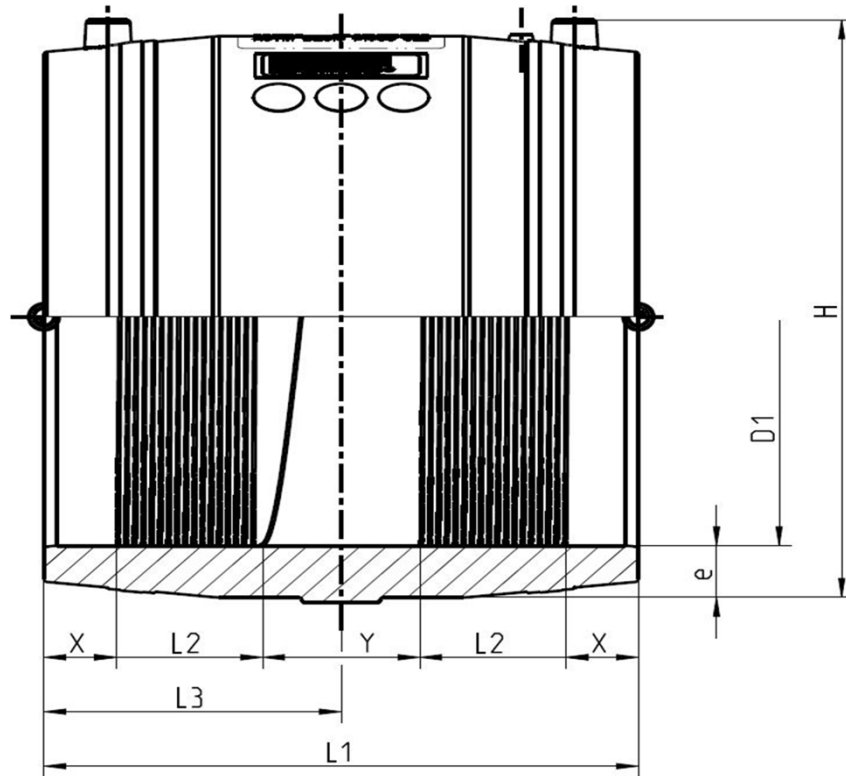


COUPLER 6IPS PE4710 Black

Reference n°: 616690



	Ω	D1*	e	H	L1	L2	L3	X	Y	
MAXIMUM VALUE	0,96	6,634	0,758	8,394	7,520	1,953	3,760	0,906	2,165	Inches
		(168,5)	(19,3)	(213,2)	(191,0)	(49,6)	(95,5)	(23,0)	(55,0)	(mm)
MINIMUM VALUE	0,82	6,610	0,734	8,382	7,441	1,811	3,720	0,866	1,724	Inches
		(167,9)	(18,7)	(212,9)	(189,0)	(46,0)	(94,5)	(22,0)	(43,8)	(mm)

* D1 = Average ϕ and ovality (max 1,5%) measured at mid length ($X + L2/2$)

TECHNICAL SPECIFICATIONS

PRODUCTION SITE : MANNHEIM - GERMANY

RESIN { INSERT : Ineos Eltex TUB121
ENCAPSULATION :

BAR CODE LABEL :



TERMINAL PIN : 4 mm

MARKING :



FUSION CONDITIONS

VOLTAGE	40 Volts
+ 20°C	360 sec.
- 30°C	486 sec. (+0,4%/°C)
+ 50°C	328 sec. (+0,4%/°C)
COOLING TIME	60 min

* FITTING TESTED ON PIPE SDR11

MODIFICATION SINCE LAST REVISION :

Cooling time in the barcode has been updated. Temperature + 23 °C under FUSION CONDITIONS was adjusted to + 20 °C.