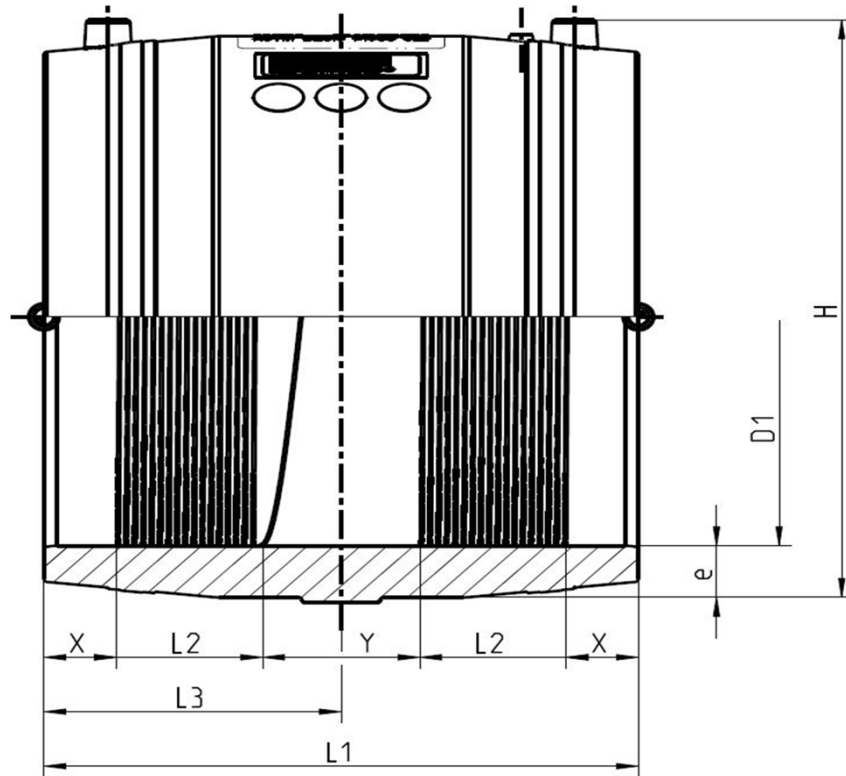


COUPLER 4IPS PE4710 Black

Reference n°: 616941



	Ω	D1*	e	H	L1	L2	L3	X	Y	
MAXIMUM VALUE	0,62	4,512	0,542	6,057	6,280	1,831	3,140	0,787	1,390	Inches
		(114,6)	(13,8)	(153,9)	(159,5)	(46,5)	(79,8)	(20,0)	(35,3)	(mm)
MINIMUM VALUE	0,52	4,492	0,513	6,037	6,240	1,697	3,120	0,748	1,004	Inches
		(114,1)	(13,0)	(153,4)	(158,5)	(43,1)	(79,3)	(19,0)	(25,5)	(mm)

* D1 = Average $\varnothing$ and ovality (max 1,5%) measured at mid length ($X + L2/2$)

TECHNICAL SPECIFICATIONS

PRODUCTION SITE : MANNHEIM - GERMANY

RESIN { INSERT : Ineos Eltex TUB121
ENCAPSULATION :

BAR CODE LABEL :



TERMINAL PIN : 4 mm

MARKING :



FUSION CONDITIONS

VOLTAGE	39 Volts
+ 20°C	120 sec.
- 30°C	162 sec. (+0,4%/°C)
+ 50°C	110 sec. (+0,4%/°C)
COOLING TIME	30 min

* FITTING TESTED ON PIPE SDR11

MODIFICATION SINCE LAST REVISION :

Cooling time in the barcode has been updated. Temperature + 23 °C under FUSION CONDITIONS was adjusted to + 20 °C.