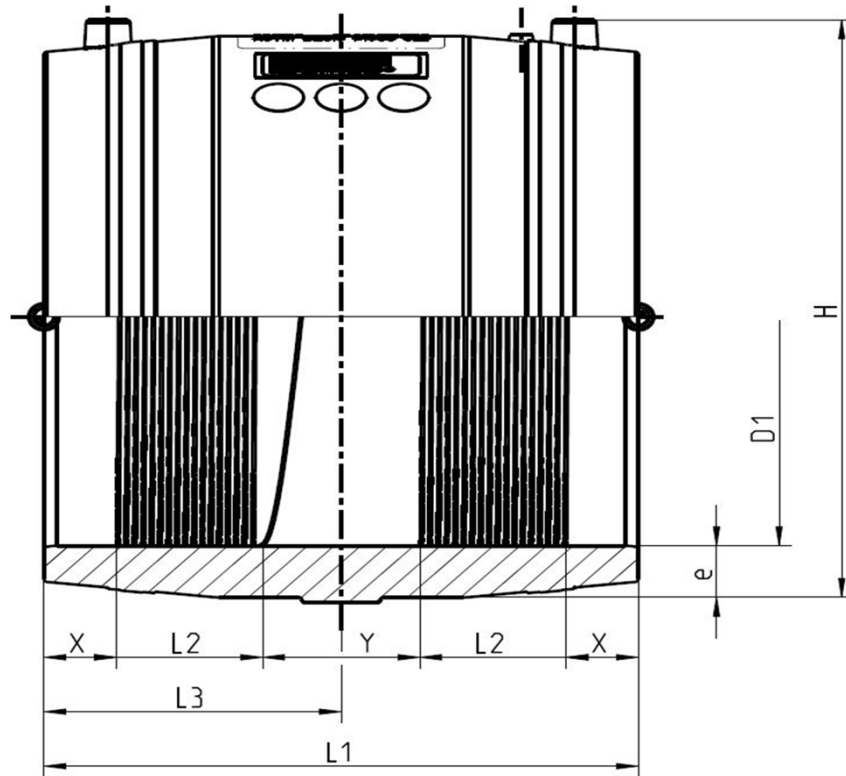


COUPLER 3IPS PE4710 Black

Reference n°: 616940



	Ω	D1*	e	H	L1	L2	L3	X	Y	
MAXIMUM VALUE	0,60	3,516	0,469	4,989	5,453	1,669	2,726	0,689	1,130	Inches
		(89,3)	(11,9)	(126,7)	(138,5)	(42,4)	(69,3)	(17,5)	(28,7)	(mm)
MINIMUM VALUE	0,50	3,496	0,439	4,970	5,413	1,512	2,707	0,650	0,697	Inches
		(88,8)	(11,2)	(126,2)	(137,5)	(38,4)	(68,8)	(16,5)	(17,7)	(mm)

* D1 = Average $\varnothing$ and ovality (max 1,5%) measured at mid length ($X + L2/2$)

TECHNICAL SPECIFICATIONS

PRODUCTION SITE : MANNHEIM - GERMANY

RESIN { INSERT :
ENCAPSULATION : Ineos Eltex TUB121

BAR CODE LABEL :



TERMINAL PIN : 4 mm

MARKING :



FUSION CONDITIONS

VOLTAGE	39 Volts
+ 20°C	65 sec.
- 30°C	88 sec. (+0,4%/°C)
+ 50°C	60 sec. (+0,4%/°C)
COOLING TIME	30 min

* FITTING TESTED ON PIPE SDR11

MODIFICATION SINCE LAST REVISION :

Cooling time in the barcode has been updated. Temperature + 23 °C under FUSION CONDITIONS was adjusted to + 20 °C.